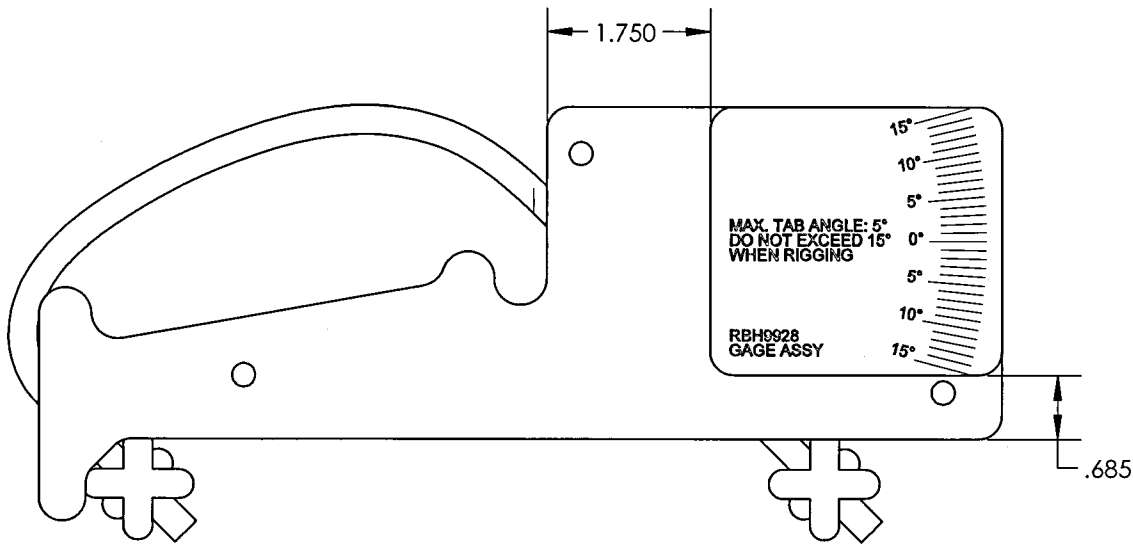
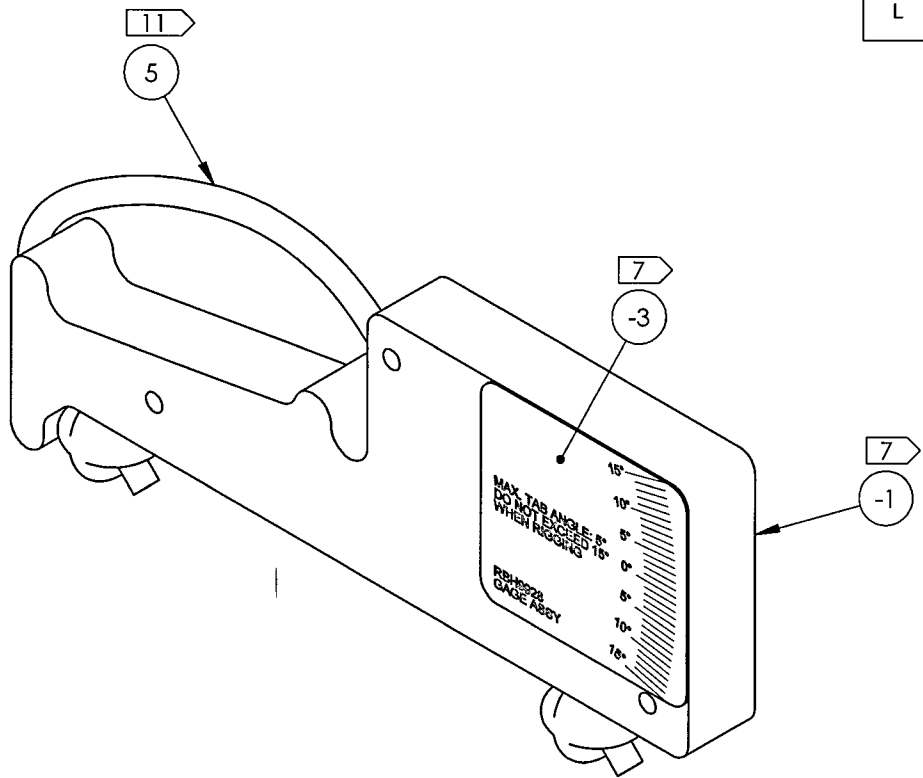


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1-1	GAGE	2
-3	1	RBH9928-1-3	DECAL	3
5	22"	McMaster#8858T2	BUNGEE CORD 5/16" DIA. 22" LG.	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
9	SEPARATED FROM RBH9928.	-	6/5/2013	BIM	EB
9A	CH'D TITLEBLOCK TOLERANCES FROM .005 TO .010, .01 TO .03. -1 CH'D MOST DIM. PRECISION FROM .XXX TO .XX. ADDED MISSING CRITICAL 4.594 DIM	-	7/24/2013	RJC	GE
10	UPDATED TO NEW STANDARDS. -1 CH'D DIMS WAS 8.00 IS (8.13), WAS 2.88 IS (2.88), WAS .50 IS (.50), WAS .50 IS (.50), WAS .50 IS (.63), WAS .89 IS (.89), WAS 2.50 IS (2.50), WAS 2.01 IS (2.01), WAS .50 IS 2X .50, WAS 2.56 IS 2X 2.56, WAS 2X .50 IS .50, WAS 2X R.28 IS 5X R.28. DELETED DIMS .50, .50, 1.37, .50. ADDED DIMS (4.51), 4.07. -3 CH'D TEXT HEIGHT FROM .5 TO .13.	-	10/28/2016	DPD	SM
K	-1 MATERIAL CHANGED FOR McMaster#, -5 DRAWING ADDED, NOTE 7, 10 & 11 ADDED ON SHEET 1, NOTE 7 ADDED ON SHEET 3, TEMPLATE UPDATED	17-723	17.10.30	VM	WM
L	PURCHASE DESCRIPTION ADDED ON ITEM 5 , LASER ENGRAVE REMOVED ON -3, McM# CHANGED ON -1	17-753	17.12.4	VM	WM



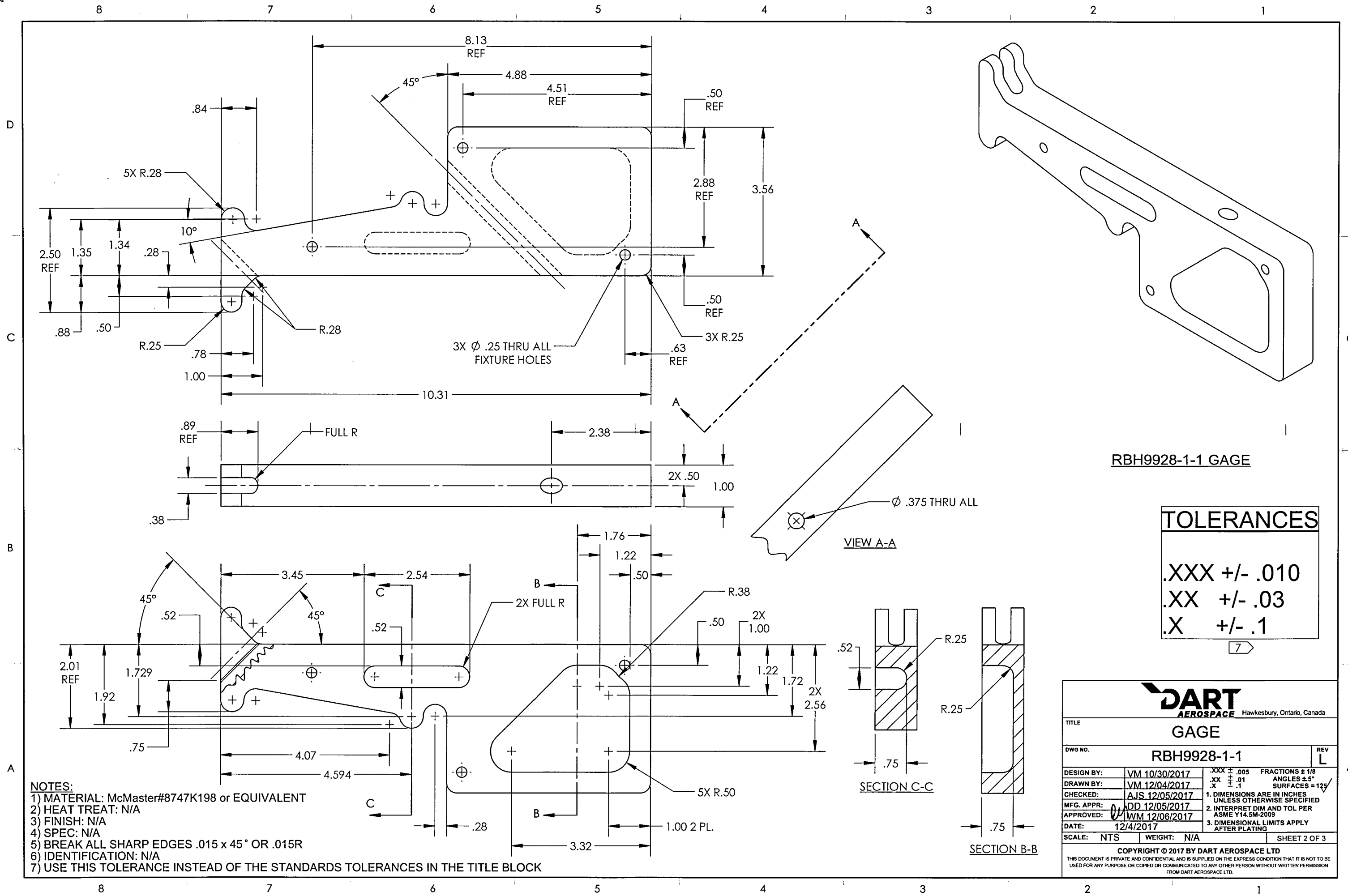
RBH9928-1 GAGE

TOLERANCES	
.XXX	+/- .010
.XX	+/- .03
.X	+/- .1

10

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) GLUE -1 AND -3 TOGETHER WITH CONTACT CEMENT
 - 8) USED IN ASSY : RBH9928
 - 9) USED ON : SCHWEIZER-269 & 300, MD-369H, MD-500
 - 10) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK
 - 11) MAKE A KNOT AT EACH END

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE GAGE	
DWG NO. RBH9928-1	REV L
DESIGN BY: VM 10/30/2017	.XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 12/04/2017	.XX ± .01 ANGLES ± 5°
CHECKED: AJS 12/05/2017	.X ± .1 SURFACES = 125
MFG. APPR: DD 12/05/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: WM 12/06/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 12/4/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 3	
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RBH9928-1-1 GAGE

TOLERANCES	
.XXX	+/- .010
.XX	+/- .03
.X	+/- .1

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE GAGE	
DWG NO. RBH9928-1-1	REV L
DESIGN BY: VM 10/30/2017	.XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 12/04/2017	.XX ± .01 ANGLES ± 5°
CHECKED: AJS 12/05/2017	.X ± .1 SURFACES = 125
MFG. APPR: ADD 12/05/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: WM 12/06/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 12/4/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 2 OF 3	
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NOTES:
1) MATERIAL: McMaster#8747K198 or EQUIVALENT
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A
7) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

8

7

6

5

4

3

2

1

D

C

B

A

TEXT HEIGHT .13

7

4X R.25

MAX. TAB ANGLE: 5°
DO NOT EXCEED 15°
WHEN RIGGING

RBH9928
GAGE ASSY

15°
10°
5°
0°
5°
10°
15°

Ø9.800
Ø10.050
Ø11.000
.165
2.875
3.125

RBH9928-1-3 DECAL

TOLERANCES

.XXX +/- .010
.XX +/- .03
.X +/- .1

8

NOTES:

- 1) MATERIAL: MCLOONE GRAPHICS #McL 259122-1
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A
- 7) USE RBH9928-1-3 LASTEST REV PDF
- 8) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

D

C

B

A

DART
AEROSPACE

Hawkesbury, Ontario, Canada

TITLE

DECAL

DWG NO.

RBH9928-1-3

REV

L

DESIGN BY:

VM 10/30/2017

DRAWN BY:

VM 12/04/2017

CHECKED:

AJS 12/05/2017

MFG. APPR:

DD 12/05/2017

APPROVED:

WM 12/06/2017

DATE:

12/4/2017

SCALE:

NTS

WEIGHT:

N/A

SHEET 3 OF 3

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